

Date: Thursday, 12/13/2007 2:32:55 PM
User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	HINGE	
Job Number	36334				
Estimate Number	10686				
P.O. Number	N/A		Part Number	D31613	
This Issue	12/13/2007	S.O. No.	Drawing Number	D3161 REV A2	
Prsh't Rev.	NC		Project Number	N/A	
First Issue	N/A	Type	Drawing Revision	A2	
Previous Run	34028		Material	N/A	
Written By			Due Date	12/21/2007	Qty: 12 Um: Each
Checked & Approved By	<u>JH</u> 07.12.13				
Comment	Est A 02.04.26 New Issue NG				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	MS2025737200	Piano Hinge		
		Comment: Qty.: 0.2407 f(s)/Unit Total : 2.8879 f(s)		3x MS20257-3-7200 (72")
		Piano Hinge		=
		Pick:		
		Qty Part number Description Batch		
		1 MS20257-3-7200 Hinge <u>101334</u>		12 X D3161-3
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1		
		Comment: SMALL & MEDIUM FAB RESOURCE 1		<u>ml07/12/13</u> x12
		Cut to length as per dwg (15.0" long) and punch end of hinge close.		
		Deburr if necessary		
3.0	QC5	INSPECT WORK TO CURRENT STEP		
		Comment: INSPECT WORK TO CURRENT STEP		<u>2/12/14</u> x12
4.0	PACKAGING 1	PACKAGING RESOURCE #1		
		Comment: PACKAGING RESOURCE #1		11 → in GA ml 07/12/14
		Identify and Stock		
		Location: ST.73		1 in store 803(12/14) x12
5.0	QC21	FINAL INSPECTION/W/O RELEASE		
		Comment: FINAL INSPECTION/W/O RELEASE		<u>20112/18</u> (1)
		Job Completion		<u>2007/12/17</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 07/12/18
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

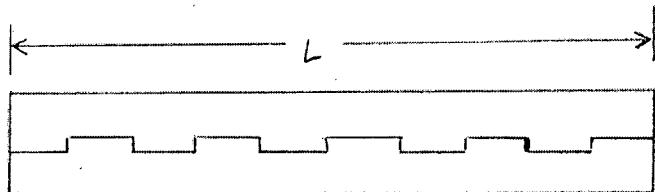


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A SHEET 1 OF 1
RF	#	D3161	

DATE	TITLE	SCALE
02.04.24	HINGE	NTS

A	02.04.24	NEW ISSUE
AI	04.02.27	ADDED D3161-5
AZ	04.06.30	ADD D3161-7 & D3161-9

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-04)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36334

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